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Weapons Report

The Ingram SMG system is based upon a design philosophy of low-cost, high volume production with a relatively inexpensive selling price.

Insights On A Reliable Weapon: THE MAC M-10/11

SUBMACHINE GUN





o you want to own a submachinegun and you've been shocked at price tags which would choke a carnel! How does one get his money's worth in the automatic weapons marketplace? While avoiding the twin pitfalls of greed, and the limited number of legally registered SMG's for sale in the United States? First, purchase only from a reputable class-III dealer. Second, buy a newly-made gun that has not been previously sold. This is a problem since there are not many private SMG manufacturers that offer their wares for commercial sale. In the U.S., class-III gun makers are closely regulated and heavily taxed. One such firm is RPB Industries Inc. P.O. Box 5228, Atlanta, GA. 30307. They pro-duce the Gordon Ingram designed MAC M-10 and M-11 SMG's. The Ingram SMG system is based

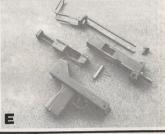
upon a design philosophy of low-cost. high-volume production with a relative ly inexpensive selling price. At first glance, the MAC SMG's might be mistaken for large handguns. The small size is complemented by a very high rate-of-fire (1100 RPM). The system is tailored to three (3) different cartridges (380 ACP, 9mmP, 45ACP), and comes in two model sizes, M-10 and M-11. It quickly accepts various muzzle attachments including a Sionics Ltd., designed sound suppressor (silencer). The system was originally designed for use in conventional/clandestine operations by military, intelligence, and law enforcement agencies. It is now enjoying wide acceptance by the general shooting public. But is the Ingram MAC SMG a good product? Is the low price the only virtue? Will it hold up under heavy use? These questions will be examined

in detail

MAC M-10

The MAC M-10 is the original member of the system. It was designed in the late 1960's to meet the designer's goal of minimum size weight compatable with controllability. Originally produced by the now-defunct Military Armament Corporation (MAC) in .45 ACP, it was co-designed to accept 9mmP cartridges to make a more universial world-wide military product. The basic design allows quick and easy hand installation of various accessories to the short, externally threaded muzzle. The diminutive dimensions (half the size of the SMG), called for maximum usage of the "telescoping bolt/harrel concept" first introduced in the early 1950's. This feature permits an extremely short overall wcapon Figure A. Ingram's MAC M-10 with siling and Silinch-designed sound supersour. Figure 8. Left to right.

MAC M-10, Berney: MAC M-11, 380 ACP with silencer along with some serior SMG at Mac M-10, Berney: MAC M-11, 380 ACP with silencer along with serior silencer silence as the famous Debt. 46 ACP MAC 10 next to the famous Thompson SMG, Beth. 46 ACP MITS MMC is approximately the serior silence silence as the famous Celt A6 sustainable prototol. Figure C disassembled from patch figure C disassembled from Note the special "home-made" front receiver pin and cretaining cities of creative pin and cretaining cities of the serior silencer pin and cretaining cities and creative pin and cretaining cities.







length by allowing much of the bolt mass to "overhang" and partly surround the normal length SMG harrel

The MAC M-10 is basically a very compact selective fire, blowbackoperated submachinegun that operates from the open-bolt position. The bolt has a fixed firing pin. Internal parts are housed in a square-section, two-piece, stamped and welded steel receiver. The sheet steel grip functions as the magazine well. It is welded to the lower receiver. This combination of grip/magazine well allows quick and easy magazine replacement due to the 'hand-finds-hand' principle. The light-weight bolt permits an extremely high rate of fire. With familiarization, fast trigger operation will limit bursts to 2-5 rounds. A "double-action" collapsible buttstock and front grasping

strap provide extra control surfaces for two-handed use. The exterior side surfaces are smooth and will not snag on clothing.

The major differences between the small pan d.4 A.CP chambered MAC M-10's are: the bolt, barrel, and magazine. The 9mmP version has a notice ably higher rate-of-fire (approximately 1100 RPM vs 950 RPM). The double-row, double-feed, tapered-box 9mmP magazine or reliable combat twopon (modified Swedish-K/Walther MPK/L magazine.

The .45 ACP version is hampered by an obsolete single-row-feed magazine (modified Ma' "grease gun" magazine. The MAC M-10 sub-machinegun will feed and fire reliably with all types of ammunition after a short "break-in" period.

MAC M-11

The MAC M-11 is the third member of the MAC SM family trio. It is a reduced-size redesign of the MAC M-10, and is chambered for the 380 ACP cartridge (firm Kutz-Corto! It is a sense of the word. The gain is small. The basic description of the MAC M-10 gain is small. The basic description of the MAC M-10 gain is small. The basic description of the MAC M-10 gain is small with the same of the word. The gain is small reduced by the same of the War M-10 gain is small with the same of the MAC M-10 gain is supportantly 1200 RPM. At close range, 18 target effectiveness is approximately 1200 RPM. At close range, 18 target effectiveness is the MAC M-10 gain of the shower firing, 45 ACP MAC M-10 be shown firing, 45 ACP MAC M-10 be shown firing, 45 acp Mac M-10 gain and 40 ga

The magazine is the weak point of the MAC M-11 SMG. It is a smaller version of the single-row-feed, 45 ACP caliber "grease gun" magazine without the strengthened top portion. It suffers from the same complaints of suscept







ability to dirt and jamming. Even with the furnished magazine loader, it takes a long time to fill to capacity.

TAKEDOWN PROCEDURES Field stripping of the MAC M-10/11

SMG's is extremely easy and straightforward. No special tools or procedures are required, and the ease of cleaning simplifies this sometimes arduous chore.

Takedown is accomplished by removing the magazine and clearing the chamber. Use a bullet nose, or ballpoint pen, to push the lower front receiver pin out of its recess. Grasp it and pull it out of the gun. Then, push the barrel/upper receiver backwards and lift it out of the lower receiver. Holding the upper receiver, slide the bolt handle to the rear, and lift it up and out of the bolt. Slide the bolt out of the rear of the upper receiver. To remove the telescoping/folding buttstock, merely depress the stock latch button on the rear undersurface of the lower receiver. Pull it to rear and out of its recess

This is as far as the MAC M-10/11 SMG normally needs to be taken apart for cleaning. Further disassembly details are outlined in the owner's reanual.

SHOOTING IMPRESSIONS

All models of the MAC M-1011. SMG ayatem we evaluated during a five week shooting period. New demonstrate and the week shooting period. New demonstrate and the same and suppressors and other accessories, were furnished through coar. TA, Older, much fired, privately-consult to the same and the suppression of the same and the same

Left: top, author firing 48 ACP calibor MAC 58-101.1 at X4n who she was MAC 58-101.1 at X4n wh

of U.S. and foreign full-automatic

weapons. It was quickly discovered that the MAC SMG's are extremely easy to shoot. Although hampered by heavy/stiff trigger pulls, accuracy is comparable to other SMG's. The high rate-of-fire took practice getting used to. All types of ammunition worked without fail. Lead-bullet ammunition exhibited a much slower rate-of-fire

than jacketed-bullet cartridges (approximately 800-1000 RPM). The Hornady flat-nose, truncated-cone FMJ bullets proved to have outstanding ac-

curacy. All shooters preferred using the guns while fitted with barrel extensions or sound suppressors. The guns "felt safer" and were easier to aim and shoot. The most popular gun was the little MAC M-11, Invariably, the .380 ACP test ammunition would be exhausted before the 9mmP or .45 ACP ammunition would be half gone. Novice shooters called the MAC M-11 "an adult toy" that was a whole lot of fun-More experienced users felt that it was an "expert's gun" for a specific/limited use, and always with the sound suppressor attached.

PROBLEM AREAS

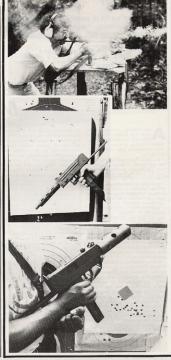
The MAC M-10/11 SMG system is very good, but not perfect. There are six shortcomings. They are mostly user correctable, but some require factory

modification. First and foremost. The gun is not really safe to shoot without the barrel extension or silencer attached! The short barrel is so close to the front of the receiver that it presents a safety hazard. It would be all too easy to accidentally let your forward hand stray into the line of fire. Use of the barrel extension, or silencer, provides a firm forward grip with improved pointing and aiming control. Continued on page 64

Very surprised shooter just had a 9mmP cartridge prematurely fire before being fully chambered. Round "hung-up" on the chamber lip, and the fixed firing pin struck primer hard enough to set it off. Shooter and gun were not hurt.

Center, .45 ACP caliber MAC M-10 fitted with standard barrel extension. Bottom, older 9mmP MAC-10 fitted with non-standard barrel extension. Target was shot at 10 yards, using the Hornady accurate full-auto target grouping. Field stripping the MAC

M-10/11 is easy and straight-forward





AND DECIDELY DIFFERENT ARE THE MEN BEHIND THE UNIFORMS OF THE

ELITE FORCES By Leroy Thompson & Michael Chappell Here's a speciatoria reportante to discover the

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the origins of the uniforms
 the meanings of the different insignia
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MAC M-10/11 Continued from page 29

The continuous interest in the MAC M-10/11 has sparked additional spin-off designs, a healthy sign for a quality submachinegun.

TECHNICAL DATA INGRAM MAC M-10/11 SMG SYSTEM

M-10	M-10	M-1
Caliber	9mmp	.380 AC
Barrel Length	5% in.	51/4 ir
Weight w/o Magazine 61/4 lb.	61/4 lb.	3½ II
Length (Stock Closed) 101/2 in.	101/2 in.	9% ir
Length (Stock Open) 211/2 in.	21½ in.	18¼ ir
Width	2¼ in.	134 in
Sights	Fixed Post & Aperture	
Safeties	Two - Manually Operated	
Magazine Capacity30 rd.	32 rd.	16 re
		32 rc
Type of Fire	Semi-Auto & Full-Auto	
Cyclic Rate-Of-Fire 1000 RPM	1100 RPM	1200 RPN
Suppressor Length	11½ in.	8¼ is
Suppressor Diameter 21/4 in.	21/4 in.	13/4 is
Suppressor Weight	11/4 lb.	111

NOTE: All Measurements To Closest 1/4 Inch Or Pound.

Secondly, the retractable, pivoting buttstock is an abomination! Marginally OK for underarm support during hiplevel shooting, it is totally inside quate for aimed shoulder-position shots. Manipulation during unfolding and extension must be exact or the buttstock may unexpectedly collapse during firing. The maker offers a rigid buttstock as an optional accessory.

A third complaint, is the single-row-

A third complaint, is the single-rowfeed of the .380 ACP/.45 ACP magazines. These guns deserve a good, well-designed, double-row-feed magazine. The existing magazines are difficult to load and keep clean.

Fourth, is the MAC M-1011 doubt sets/or arrangement. The sliding safety, located in the triggerguard bow, only blocks trigger motion. The both handle acts as a forward bolt lock safety, the blocks the both in position, and prevents the possibility of the both being jurned and stripping a round from the magazine. Since the both thas a fixed firing prt, this could result in an accidental discharge, Both safeties require other working appropriate safety.

Fifth, a problem noted on older and very well-used 9mmP MAC M-10's is the tendency of the forward receiver pin, which holds the two receivers halves together, to "walk-out" during extended firing. This causes the pin to bear

only on one side of the lower receiver and "wallows-out" the load-bearing hole. An owner modification is to make a longer length pin and use a spring retaining cip through the end of the protruding pin.

Lastly, the high cyclic rate-of-fire wastes ammunition! There are two suctions and both are manufactures-only modifications: The first, increase the bolt mass and spring strength to slow the firing rate, and secondly, install a burst-fire selector which would permit a 3-round burst with each pull of the trigger.

SUMMATION

Within its limitations, the MAC M-10/11 SMG weapons system is an excellent concept. Successfully tested and proven in limited Vietnam combat, today it languishes in a sort of limbo. Government purchase is unlikely because of questions about the role of the SMG and indecision over the 9mmP/.45 ACP caliber choice for NATO usage by the U.S. Covert purchase/use of the MAC M-11 SMG has probably already reached acceptable levels and further purchase publicity is unwanted. Only the civilian U.S. shooter appears to be interested. This continued interest has sparked additional spin-off designs. and corporated growth of the manufacturer. A healthy sign for a good quality and inexpensive submachinegun.

